

LifeSpan™

STRETCHPARTNER™

Assembly Instructions

PCE
HEALTH AND FITNESS

435-940-1180

www.pcefitness.com

P.O. Box 981316

Park City, Utah 84098-1316



Stretch Partner Warranty

The LifeSpan Stretch Partner comes with the following warranty:

Parts: 1 year commercial (except 90 days on seat and flex bumper)
2 years for residential use

Frame: 1 year for commercial use
5 years for residential use

PCE Health and Fitness warrants that the equipment it manufactures is free from defects in material and workmanship under normal use and service.

If within the timeframe specified above, any part of the Stretch Partner fails to operate properly, contact your authorized PCE Health and Fitness Retailer to report the problem or contact PCE Health and Fitness at www.pcefitness.com or (435) 940-1180.

PCE Health and Fitness reserves the right to make changes and improvements to our products without incurring any obligations to similarly alter any product purchased. In order to insure our product warranty and to ensure the safe and efficient operation of LifeSpan equipment, only authorized parts can be used. The product warranty is void if any parts, other than those provided by PCE Health and Fitness are used.

Exclusions and Limitations

- This Warranty does not apply to any defects caused by negligence, misuse, or improper assembly or maintenance.
- This warranty does not apply to discoloration of paint or plastics.
- PCE Health and Fitness will not be responsible for incidental or consequential damages.
- This warranty is non-transferable from the original owner.

Registration

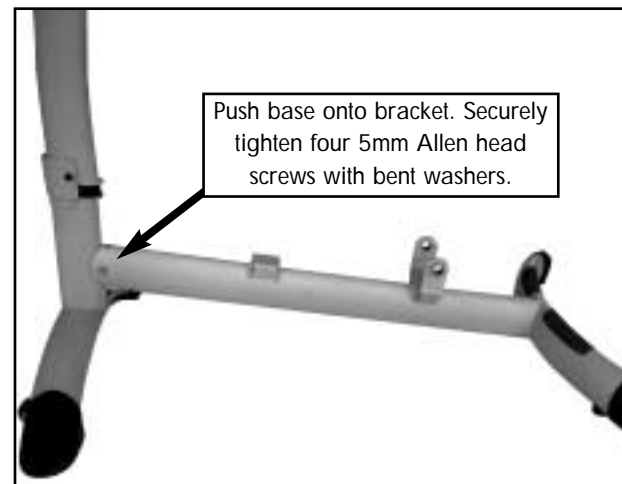
You must register your LifeSpan product before a warranty claim can be processed and proof of purchase must be demonstrated at the time a claim is made. To complete your registration online, go to www.pcefitness.com and fill out the online registration or fill out the warranty card provided with your Stretch Partner and mail it today.

CONTENTS:

- Base
- Handlebar post
- Seat Frame
- Handlebars & Safety Straps
- Seat Bottom
- Seat Back
- Pedal Axle
- Pedals
- Seat Pivot Axle
- Instruction Panel with User Instructions
- Plastic Covers
- Hardware Bag/Tools
 - a. 16 - 5mm Dome Screws
 - b. 6 - Bent Washers
 - c. 3 - Phillips Head Screws
 - d. 2 - 4mm Set Screws
 - e. 1 - 14mm Lock Nut
 - f. 1 - Straight Washer
 - g. 1 - Phillips Screwdriver
 - h. 1 - 4mm Allen wrench
 - i. 1 - 5mm Allen wrench
 - j. 2 - 14mm Socket Wrenches
 - k. Safety Strap Bracket

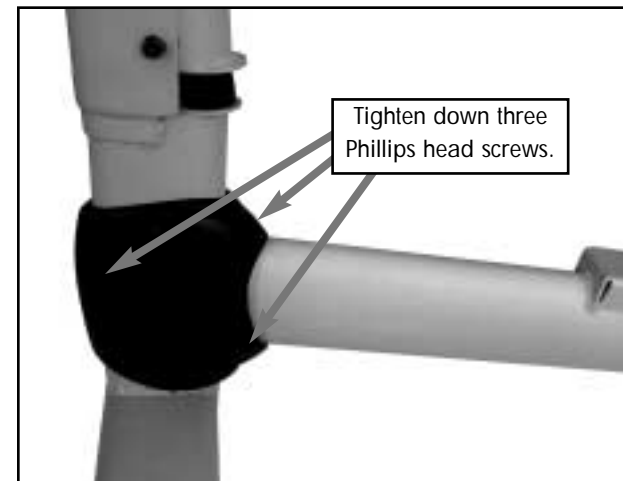
STEP 1: FRAME ASSEMBLY

- a. Insert the handlebar post bracket into the end of the base frame.
- b. Align the holes and using four, 5mm Allen head screws and 4 Bent Washers, hand tighten all four screws before securely tightening them with the Allen wrench provided.



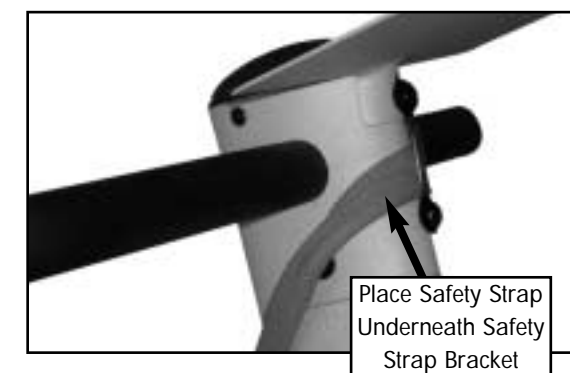
STEP 2: PLASTIC COVERS

- a. Locate the 3 Phillips head screws found in the hardware bag.
- b. Place the 2 plastic halves in place over the front joint and tighten down the 3 Phillips head screws.



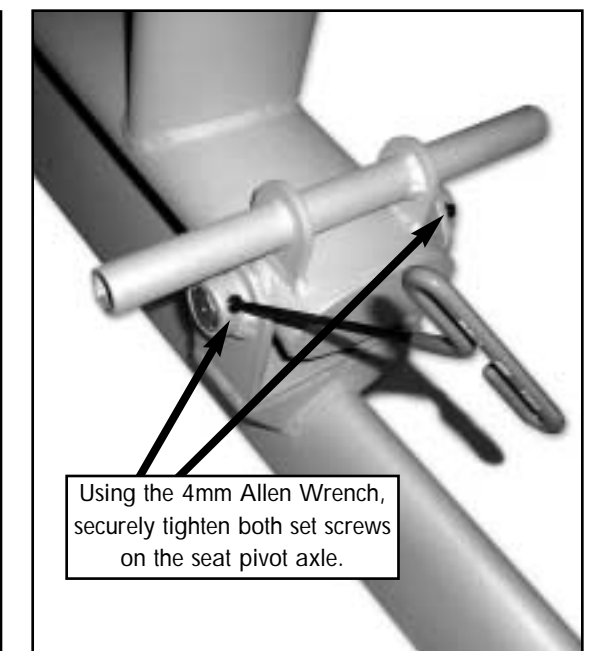
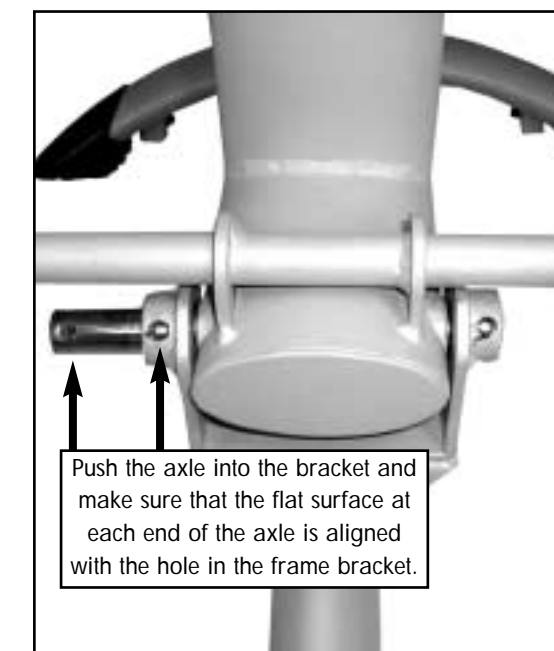
STEP 3: HANDLEBAR ASSEMBLY

- a. Put the loop at the end of the safety strap around the bottom of the oval tube on the handlebars and push the handlebar down onto the handlebar post.
- b. Locate the instruction panel and the safety strap bracket. Align one of the 2 holes in the safety strap bracket with the hole in the instruction panel and put a 5mm screw through the two parts. Then align the screw with the threaded hole on the top of the handlebar post and hand tighten the screw.
- c. Pull the safety strap underneath the bracket and hand tighten the second screw on the handlebar post.
- d. Now using 2 bent washers and 2 - 5mm dome screws, hand tighten the screws on the side of the handlebar post. Once all screws are in place, securely tighten with the 5mm Allen wrench.



STEP 4: SEAT AXLE ASSEMBLY

- a. Locate the seat frame assembly and the seat pivot axle. Place the seat frame in place over the frame bracket and align the hole in the frame with the hole at the back of the seat frame.
- b. Once the holes are aligned, insert the axle into the bracket. **MAKE SURE THAT THE FLAT SURFACE AT EACH END OF THE AXLE LINES UP WITH THE HOLES IN THE BRACKET AS SHOWN IN THE PHOTOGRAPH BELOW.**
- c. Using the 4mm Allen wrench provided, tighten the 2 set screws as shown in the picture below.



STEP 5: SEAT ASSEMBLY

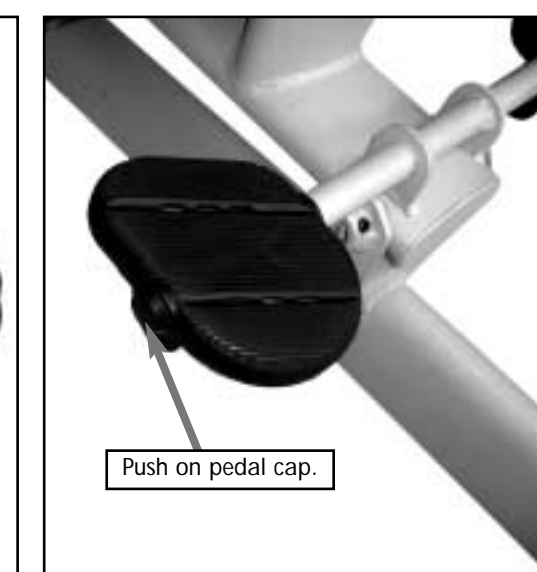
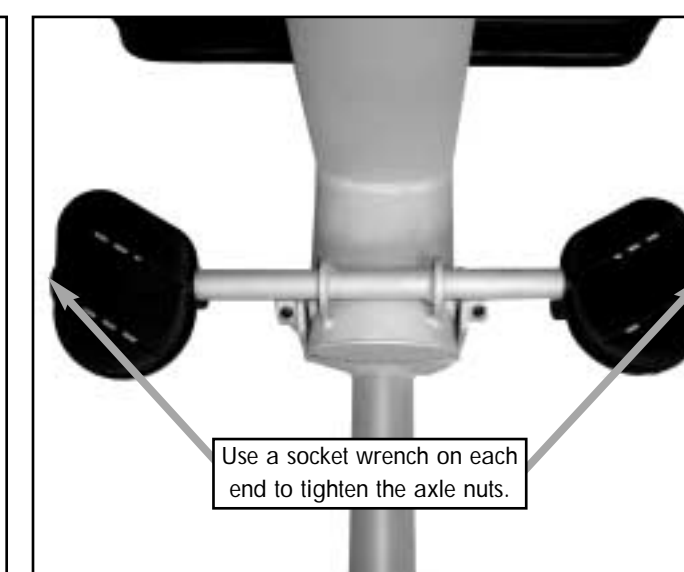
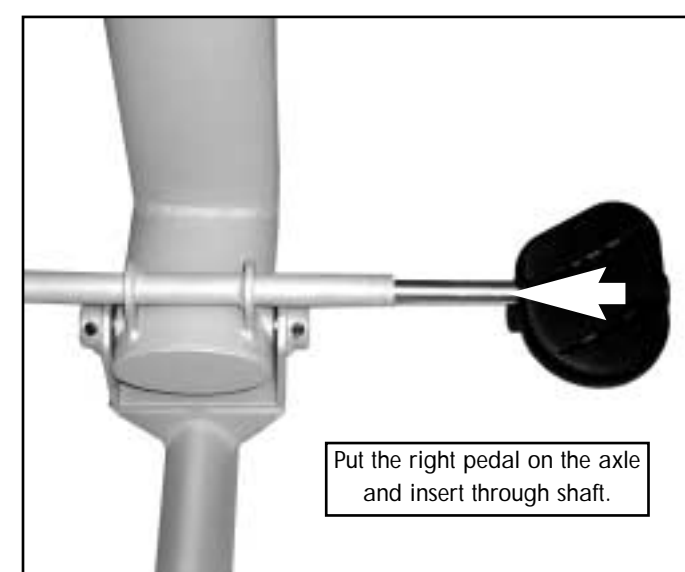
- a. Securely tighten down the seat bottom using 4 - 5mm Allen head screws.
- b. Securely tighten down the seat back using 4 - 5 mm Allen head screws.

Note: Turn the seat bottom so that the front of the seat is flush with the oval seat tube. It should not overhang past the seat tube.



STEP 6: PEDAL AXLE/PEDALS

- a. Locate the pedal axle and the foot pedal. One of the ends on the axle already has a nut and washer installed. Over the opposite end, slide the left side pedal.
- b. Push the axle through the pedal axle shaft and push the right pedal over the end.
- c. Secure the pedal in place by using a washer and locknut. To tighten the nut you will need to use the 2 - 14mm socket wrenches provided. Put one wrench on each end of the axle and turn clockwise until tight.
- d. After the axle nuts are tightened, push the axle caps into the pedals.



MONTHLY MAINTENANCE

- Check all screws in the frame and seat making sure that they are tight and secure.
- Check Safety Strap. If showing wear, call PCE Fitness for replacement.
- Check rubber bumper in the handlebar pivot. If any cracks or wear exists, replace the rubber bumper.
- Inspect the seat pivot axle and set screws ensuring that the axle is properly centered and the set screws are tight.